



## Case Study

# Viscotag Viscous Elastic Wrapping (Viscopaste, Viscowrap HT, PVC & PU composite wrap) on Soil to Air Riser



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## 1 Surface Preparation

Pipeline suffered severe external corrosion. Surface preparation up to St2



## 2 Viscotag® Viscopaste Application

Apply Viscotag® Viscopaste over the welded area and uneven surface.



## 3 Viscotag® Viscowrap Application

Viscotag® Viscowrap HT is applied by removing the release liner and placing adhesive side on the pipe. Initial wrap should be a straight circumference wrap. Once initial straight circumference wrap is completed, wrap with slight tension and a minimum 1/2" overlap.



## 4 Viscotag® PVC Outerwrap Application

Outer Wrap should be wrapped with tension and a minimum of 50 % overlap. First wrap and termination wrap should be a straight circumference wrap



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## 5 Viscotag® PU Composite Wrap Application

As an additional mechanical protection, Viscotag PU polyurethane layer with 66 % overlap over the PVC layer.



## 6 UV Resistant Top Coat

The final layer has to be painted with a UV Resistant Top Coat.



## 7 Design Criteria

Operating Pressure	: 60 Bar
Temperature	: Ambient
Defect Type	: External corrosion
Pipeline	: Soil to Air Riser
Material	: API 5L – X 60
Location	: UAE